

# **Commercial Gear & Sprocket Co., Inc.**

## **Job Title: Gear Cutting Machinist (Full-Time)**

### Job Description

- Perform basic operational functions of gear cutting machines.

- Mount align and secure tooling, attachments and work piece on machine
- Familiar with cutting, spur, sprocket, helical, bevel, worm, internal & external gears
- Install cutting tools in machines
- Calculate and set machine controls to position tools in relationship to work piece and to regulate factors, such as cutting depth, speed, feed and coolant flow
- Stop machine to change cutting tools & setup in according to required machining sequence or to measure parts for conformance to blue print specifications, using precision measuring equipment

-Maintain proper machine maintenance of machine, equipment and facilities and keep in proper condition

-Maintain a clean and safe workplace in accordance with CG&S policies, 5S procedures, and in line with CG&S core values.

### **Qualifications & Job Requirements**

*Note: These statements are intended to describe the general nature of the job and are not intended to be an exhaustive list of all knowledge, skills, and abilities.*

- A technical degree and/or at least 3-5 years experience CNC Milling or related experience or training; or equivalent combination of education and experience.
- 5 or more years of experience in a manufacturing environment; high school diploma or equivalent a plus.
- Effectively communicate and work in a team environment.
- Requires extensive knowledge of various metals and of measurements used in machining processes.
- Accurately read and comprehend moderately complex material such as blue prints, work instructions, ISO procedures, etc.
- Ability to write to record basic information
- Knowledge of and ability to compute basic arithmetic skills such as, or comparable to: add, subtract, multiply, and divide fractions and decimals.
- Ability to use a computer with clear instructions and procedures

- Knowledge of and ability to select and adjust appropriate tools, objects or materials to attain demanding standards in different work situations.

- Knowledge of and ability to solve unique problems that are diversified and involved. Judgment is required to adapt standard practices and principles to meet new conditions.

**Required Education:**

- Diploma/Certificate

Please send your resume and cover letter to Tom Shaw: [info@commercialgear.com](mailto:info@commercialgear.com)

**Equal Employment Opportunity Employer: Female/Sexual Orientation/Gender Identity/Minority/Veteran/Disabled**